

Date: Tuesday, 24/06/2008 11:39:12 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HOOK PLATE				
Job Number	: 40015							
Estimate Number	: 12055							
P.O. Number	:			Part Number	: PB6743001117			
This Issue	: 24/06/2008		S.O. No. :	Drawing Number	: B6743001 PAGE33			
Prsht Rev.	: NC			Project Number	: N/A			
First Issue	: / /		Type	Drawing Revision	: B1			
Previous Run	:			Material	:			
Written By	:			Due Date	: 01/07/2008			
Checked & Approved By	: <u>Mf 08-06-24</u>			Qty:	5 Um: Each			
Comment	: Est. A05.07.13 New issue KJ/JLM							
	Est Rev:B 08-06-20 now made on water jet DD verified by:EC							

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0250X06000	6061-T6 Bar .25" x 6.0"	
		Comment: Qty.: 0.1750 f(s)/Unit Total : 0.8752 f(s) 6061-T6 Bar .25" x 6.0" batch: <u>107130</u>	
		<u>B 8-6-25</u>	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: <u>B 1</u> <u>B 8-6-25</u> (6) Prog Rev: <u>B 1</u>	
		2-Deburr if necessary	<u>→ 08/06/26 (6) Hm</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		<u>B 8-6-25</u>	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		<u>C 08/06/26</u>	
		Comment: SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		<u>Mf 08-07-09</u>	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Part E</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/1007J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



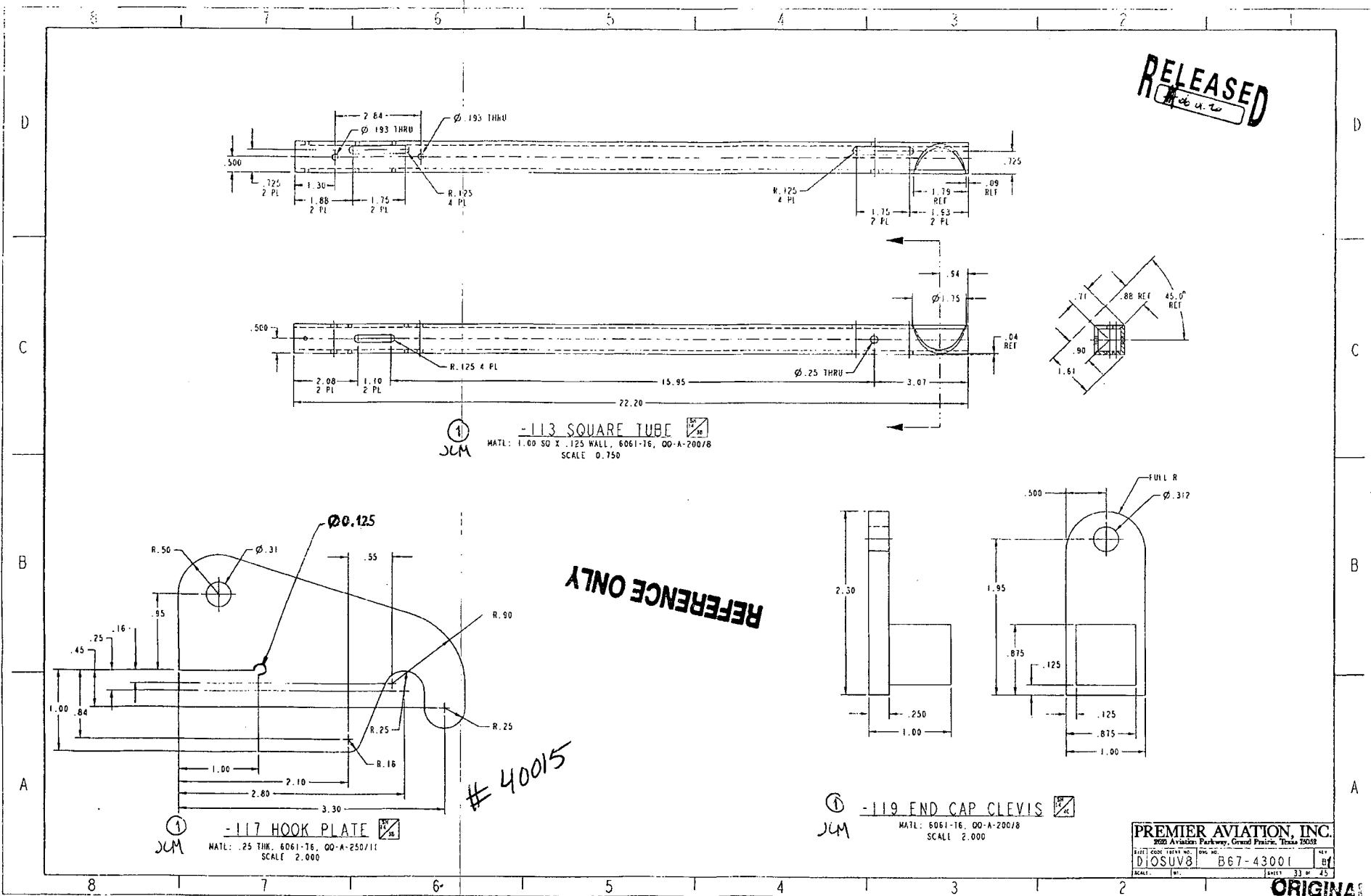
mf 08-07-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DART AEROSPACE LTD	Work Order:	40615
Description: HOOK PLATE	Part Number:	PB 6743001 -
Inspection Dwg:	Rev: B1	Page 1 of 1

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FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	IB	Audited by:		Prototype Approval:	1
Date:	8-6-28	Date:	28/08/24	Date:	7

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

